



# Product Data Sheet

## Transobox Aqua Enamel

### TO82.50

#### Product description.

Water-based, air dry coating for protection and decoration of metal and timber surfaces. Typical applications, steel fabrications (E.G. scaffolding frames, garden implements, rapid refurbishment of containers) and timber (E.G. garden implement handles).

#### Physical properties.

Colour / Texture                      Brown, Other colours upon request / Gloss  
 Volume Solids                        Approx. 36%  
 Specific gravity                        Approx. 1.05 gr/ml  
 VOC                                        Approx. 70 gr/litre  
 Flashpoint                                >25°C

	Dry film thickness per coat (μ)	Wet film thickness per coat (μ)	Theoretical spreading rate (m <sup>2</sup> /l)
Range	20 – 25	55 – 70	18 – 14.4
Recommended	22	60	16.4

#### Application data.

Guiding data - Airless spray      Pressure at nozzle: 140 -170 bar. Nozzle size: 0.33 - 0.38 mm.  
 Spray angle: 40 - 80 degrees.  
 Volume of thinner: 0 – 5%.

Guiding data - Air spray            Pressure: 3 - 5 bar. Nozzle size: 1.6 - 2.0 mm.  
 Volume of thinner: 0 – 5%.

Brush / Roller                        Small areas might be coated by Brush / Roller.

Thinner / Cleaner                    Water.  
 No use of thinner required.

#### Drying and recoating times.

Substrate temperature	Touch dry	Dry to Handle	Full Cure	Dry to recoat	
				Minimum	Maximum (2)
25 °C 50% RH	1 hour	24 hours	24 Hours	1 hours	Indefinite

(1) The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, preceding paint system etc

(2) The surface should be dry and free from salts and other contaminants prior to overcoating. After prolonged exposure times it may be necessary to roughen the surface in order to ensure intercoat adhesion. When in doubt, consult your nearest Transocean office.

**Surface preparation containers.**

Corroded areas should be power tool cleaned to ISO-St3 or blast cleaned to ISO-Sa2 or better. Existing systems should be dry and free from loose paint, salt, grease and other contaminants prior to overcoating.

**Typical paint system.**

A typical high performance system for this product is shown below.

Transobox Aqua Enamel TO 82.50  
Transobox Aqua Enamel TO 82.50

Recommended 22 µm DFT  
Recommended 22 µm DFT

**Application conditions.**

The temperature of the substrate should be at least 3°C above the dew point of the air. Temperature and relative humidity should be measured in the vicinity of the substrate.

The maximum recommended surface temperature is approx. 40°C. Higher steel temperatures are acceptable provided dry-spray is avoided by proper spray application and extra thinning if required. In extreme cases it may be necessary to reduce film thickness in order to avoid sagging.

When applying the paint in confined spaces, provide adequate ventilation during application and drying.

The temperature of the mixed paint should be at least 15°C, otherwise extra solvent may be required to obtain a proper application viscosity.

**Storage and shelf life.**

The product must be stored in accordance with national regulations. The cans are to be kept in a dry, cool, well ventilated space and away from source of heat and ignition. Cans must be kept tightly closed.

**Worldwide availability**

The product is part of the common Transocean product range but local availability is subject to confirmation. Although we strive to supply the same product through the world, slight modifications of the product in some cases may be necessary in order to comply with local conditions and/or national regulations. In such cases an alternative datasheet will be issued.

**Health and safety.**

Observe the precautionary notices on the label of the container. A material safety data sheet is available upon request and national or local safety regulations should be followed. This product is intended for use by professional applicators.

As a general rule, avoid skin- and eye contact by wearing overalls, gloves, goggles, mask, etc. Spraying should be carried out under well-ventilated conditions. This product contains flammable materials and should be kept away from sparks and open flames. Smoking in the area should not be permitted.

**Disclaimer**

*The information in this data sheet is provided to the best of our knowledge. However, we have no control over either quality or condition of the substrate and other factors affecting the use and application of this product. Therefore, we cannot accept any liability whatsoever or howsoever arising from the performance of the product or for any loss or damage arising from the use of this product. We reserve the right to change the product without notice.*

Date of issue: July, 12.